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W260-A1A-004M1

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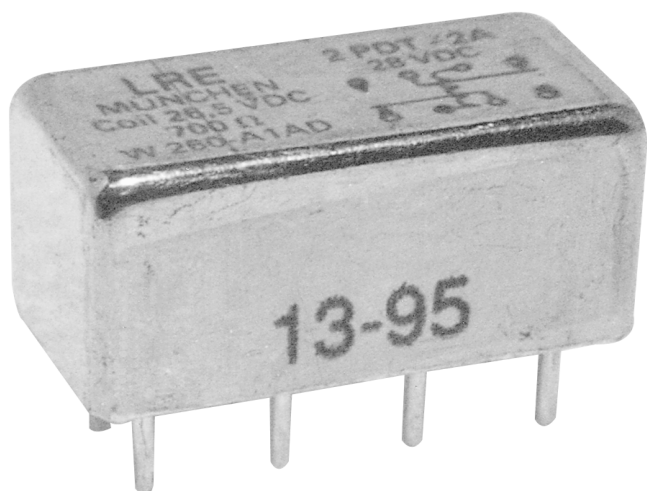Order Support: **support@verical.com**

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Company Address

Arrow Electronics, Inc
9201 East Dry Creek Road
Centennial, CO 80112

Non polarized, non latching hermetically sealed relay

Contact arrangement   **2 PDT**

Coil supply   **Direct current**

Qualified to   **MIL-R-39016/6**

PRINCIPLE TECHNICAL CHARACTERISTICS

Contacts rated at	**2 Amp / 28Vdc**
Weight	**10 grams max**
Dimensions of case without mounting brackets	**20.6mm x 10.4mm x 10.4mm max**

Hermetically sealed corrosion protected metal can.

APPLICATION NOTES:
001
007

APPLICABLE SOCKETS:
HRCW
SO9005
SF250-R4

CONTACT ELECTRICAL CHARACTERISTICS

| Minimum operating cycles	Contact rating per pole and load type	Load Current in Amps	
		@28Vdc	**@115Vac/60-400Hz**
100,000 cycles	resistive load	2	0.3
100,000 cycles	inductive load (0.2H)		
	---Type 1	0.75	-
	---Type 2	0.5	-
100,000 cycles	lamp load	0.16	-
1,000,000 cycles	low level (10mA/50mV max)	-	-
100 cycles	resistive overload	4	-

Data sheets are for initial product selection and comparison. Contact Esterline Power Systems prior to choosing a component.

COIL CHARACTERISTICS (Vdc)

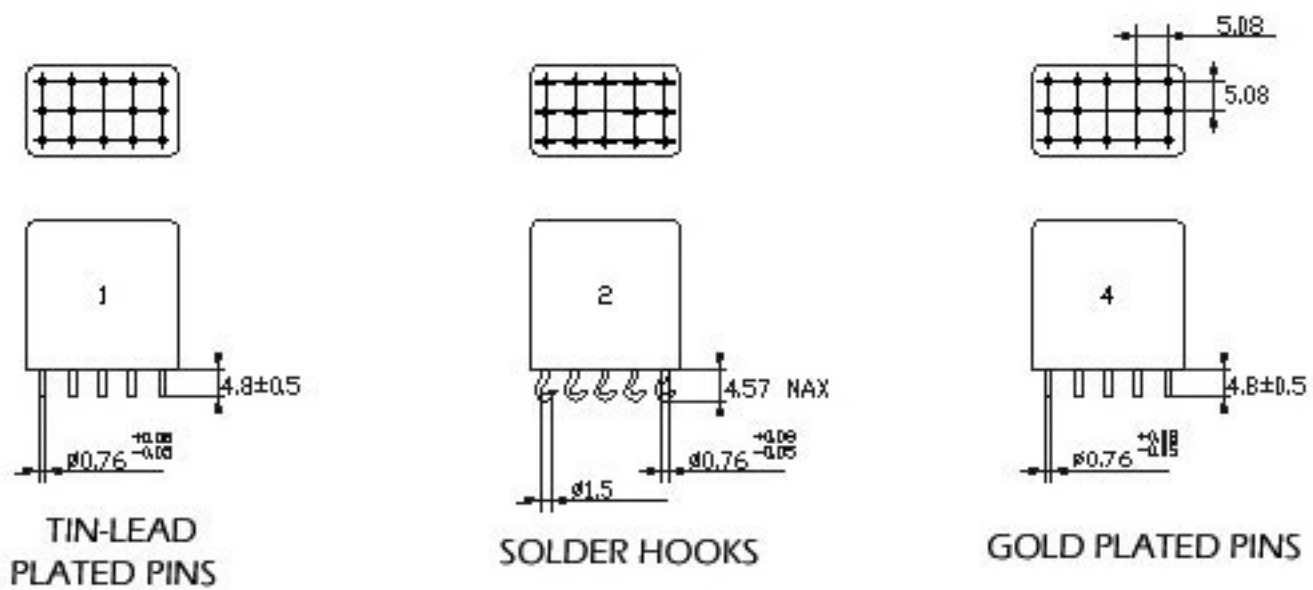| CODE	A	B	C	D	E	F	N
Nominal operating voltage	26.5	12	6	36	48	60	26.5
Maximum operating voltage	32	15	7.5	42	56	70	32
Maximum pickup voltage at +125° C	18	9	4.5	24	36	40	18
Guaranteed drop-out voltage at -65° C	1	0.5	0.25	2	2.5	3.5	1
Coil resistance in Ω ±10% at +25° C	700	160	40	1250	2500	3500	700
Back EMF suppression to (Vdc)	N/A	N/A	N/A	N/A	N/A	N/A	-42

GENERAL CHARACTERISTICS

|	
Temperature range	-65°C to +125°C
Dielectric strength at sea level all points	500 Vrms / 50 Hz
Dielectric strength at altitude 25,000 m, all terminals to ground	350 Vrms / 50 Hz
Initial insulation resistance at 100 Vdc	>10000 M Ω
Sinusoidal vibration (except N coil)	30 G / 10 to 3000 Hz
Sinusoidal vibration (only N coil)	20 G / 75 to 2000 Hz
Shock	100 G / 6 ms
Maximum contact opening time under vibration and shock	10 µs
Operate time at nominal voltage	4 ms max
Release time	4 ms max
Bounce time	2 ms max
Contact resistance at nominal current	50 mΩ max

DIMENSION X FOR A, B, C, D, E, F COILS : 10.4 MAX
FOR N COIL : 12.5 MAX
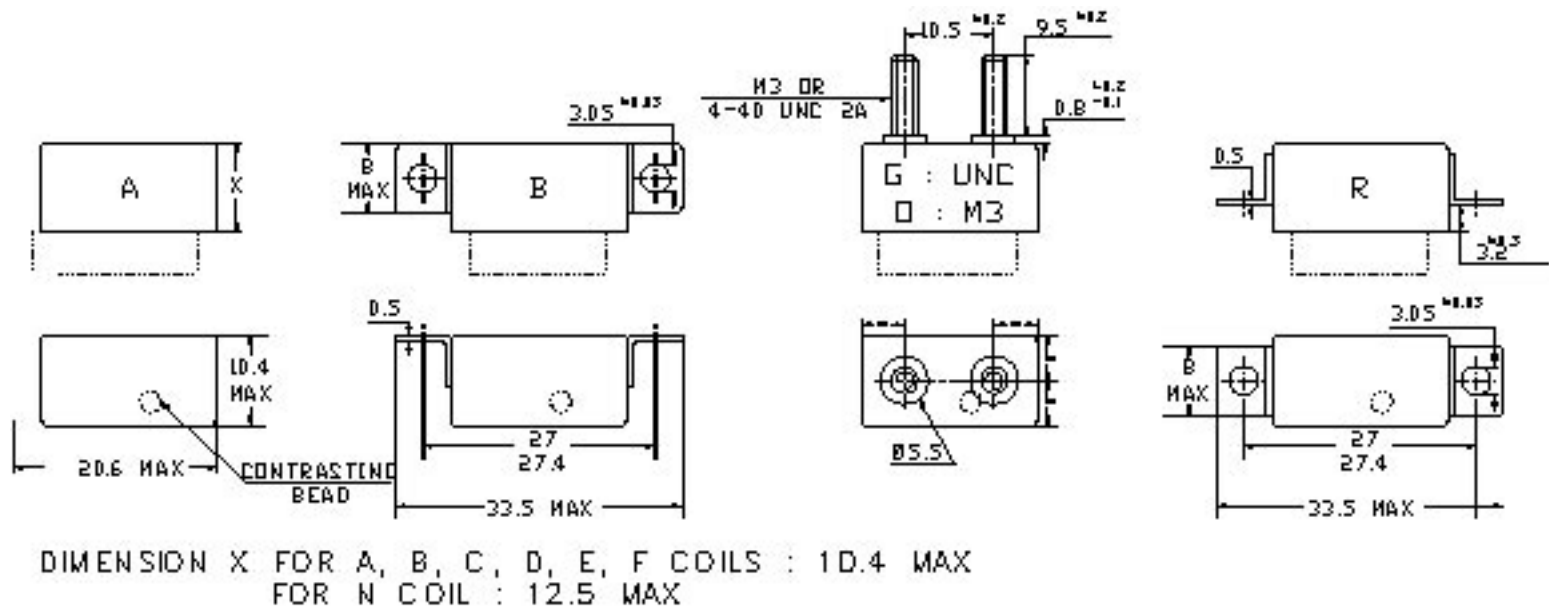
Dimensions in mm
Tolerances unless otherwise specified ±0.25mm

TERMINAL TYPES

TIN-LEAD PLATED PINS

SOLDER HOOKS

GOLD PLATED PINS

BOTTOM VIEW, DE—ENERGIZED COIL

SHEMATIC DIAGRAM WITHOUT TERMINAL DESIGNATION WILL APPEAR ON THE CASE

N COIL
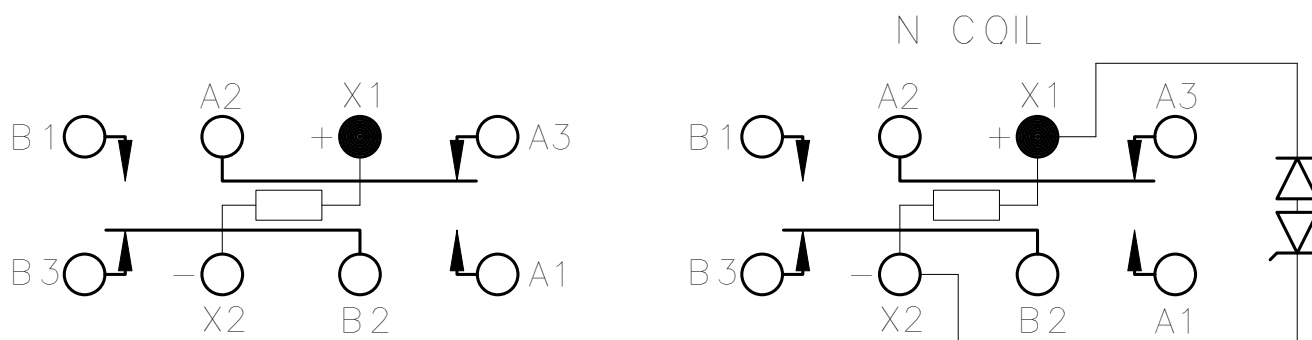
NUMBERING SYSTEM

```
                                  W260   *    *    *    ***   *   *
    Basic series designation_____|   |    |    |    |    |  |
    1-Mounting Style (A,B,G,O,R)_____|   |    |    |    |  |
    2-Terminal Types(1,2,4)_____|   |    |    |  |
    3-Coil Voltage (A,B,C,D,E,F,N)_____|    |    |  |
    4-Standard Version (blank); 004 (qualified to MIL-R-39016/6)_____|    |  |
    5-Failure Rate L,M,P,R (only for 004)_____|  |
    6-Contact Data 1,2, (See page 1 for Type)_____|
```

## NOTES

1. Socket:
   1.2 HRCW - 1M with mounting hardware and solder connections.
   1.2 SF 250 R4 with mounting hardware and crimping contacts.
   1.3 SO-9005 for printed circuit board.
2. Isolation spacer pads for PCB mounting available on request
3. Ultra sonic cleaning may adversely effect the normally closed contacts

TYPICAL CHARACTERISTICS

- Coil L/R ratio for all coil = 1.5 ms
- Coil resistance/temperature change: See application note no. 001

**CORRECTION DUE TO COIL COPPER WIRE RESISTANCE
CHANGE IN TEMPERATURE**
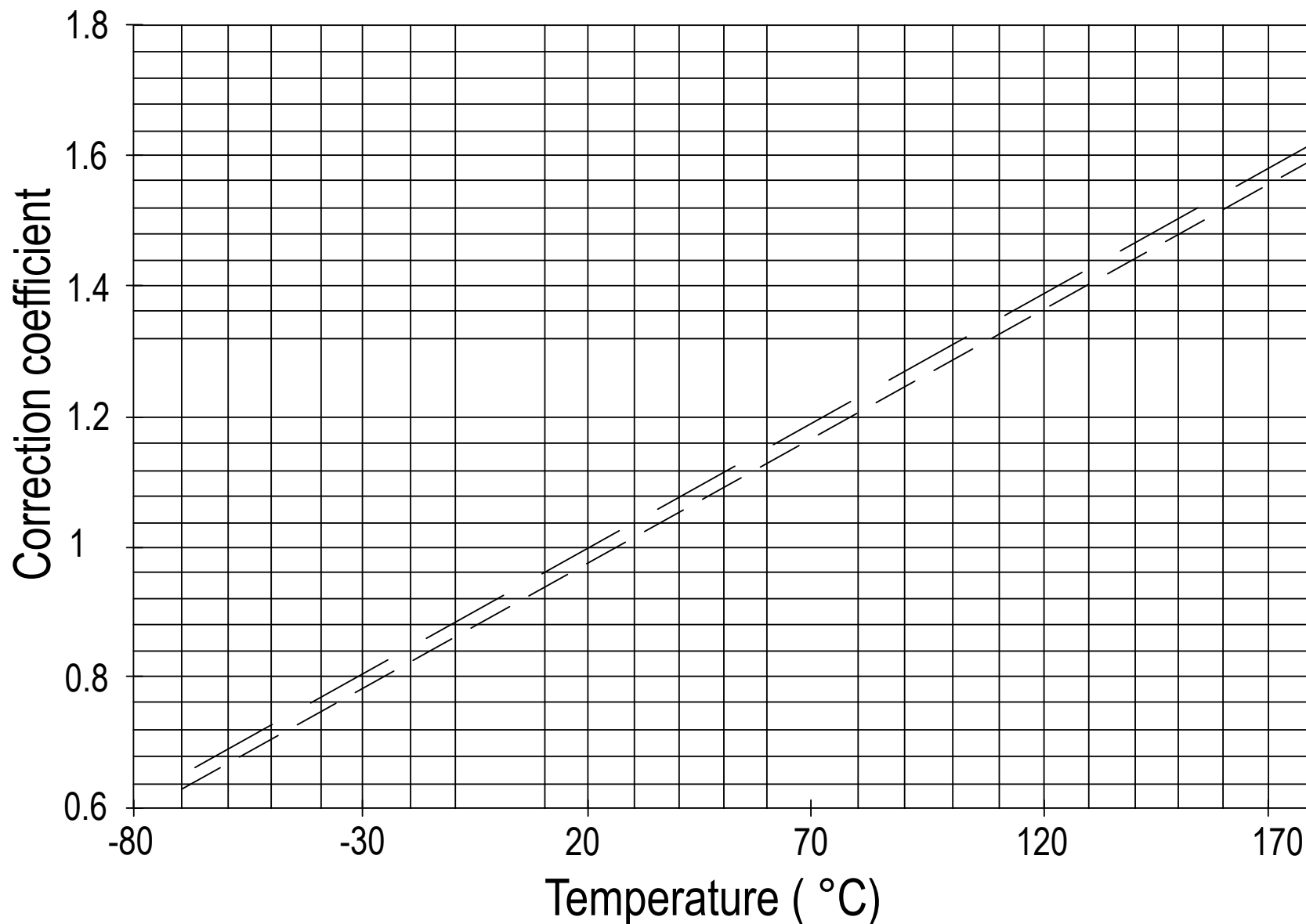
— — Nominal Resistance at 25°C   —— Nominal Resistance at 20°C

Example: Coil resistance at 25°C: 935 ohms. What is it at 125°C?
Correction coefficient on diagram is: 1.39 at 125°C. R becomes: 935x1.39=1299 Ohms

Correction also applies to operating voltages

SUPPRESSOR DEVICES FOR RELAY COILS

The inductive nature of relay coils allows them to create magnetic forces which are converted to mechanical movements to operate contact systems. When voltage is applied to a coil, the resulting current generates a magnetic flux, creating mechanical work. Upon deenergizing the coil, the collapasing magnetic field induces a reverse voltage (also known as back EMF) which tends to maintain current flow in the coil. The induced voltage level mainly depends on the duration of the deenergization. The faster the switch-off, the higher the induced voltage.

All coil suppression networks are based on a reduction of speed of current decay. This reduction may also slow down the opening of contacts, adversely effecting contact life and reliability. Therefore, it is very important to have a clear understanding of these phenomena when designing a coil suppression circuitry.

Typical coil characteristics

On the graph below, the upper record shows the contacts state. (High level NO contacts closed, low level NC contacts closed, intermediate state contact transfer). The lower record shows the voltage across the coil when the current is switched off by another relay contact.

The surge voltage is limited to -300V by the arc generated across contact poles. Discharge duration is about 200 mircoseconds after which the current change does not generate sufficient voltage. The voltage decreases to the point where the contacts start to move, at this time, the voltage increases due to the energy contained in the NO contact springs. The voltage decreases again during transfer, and increases once more when the magnetic circuit is closed on permanent magnet.
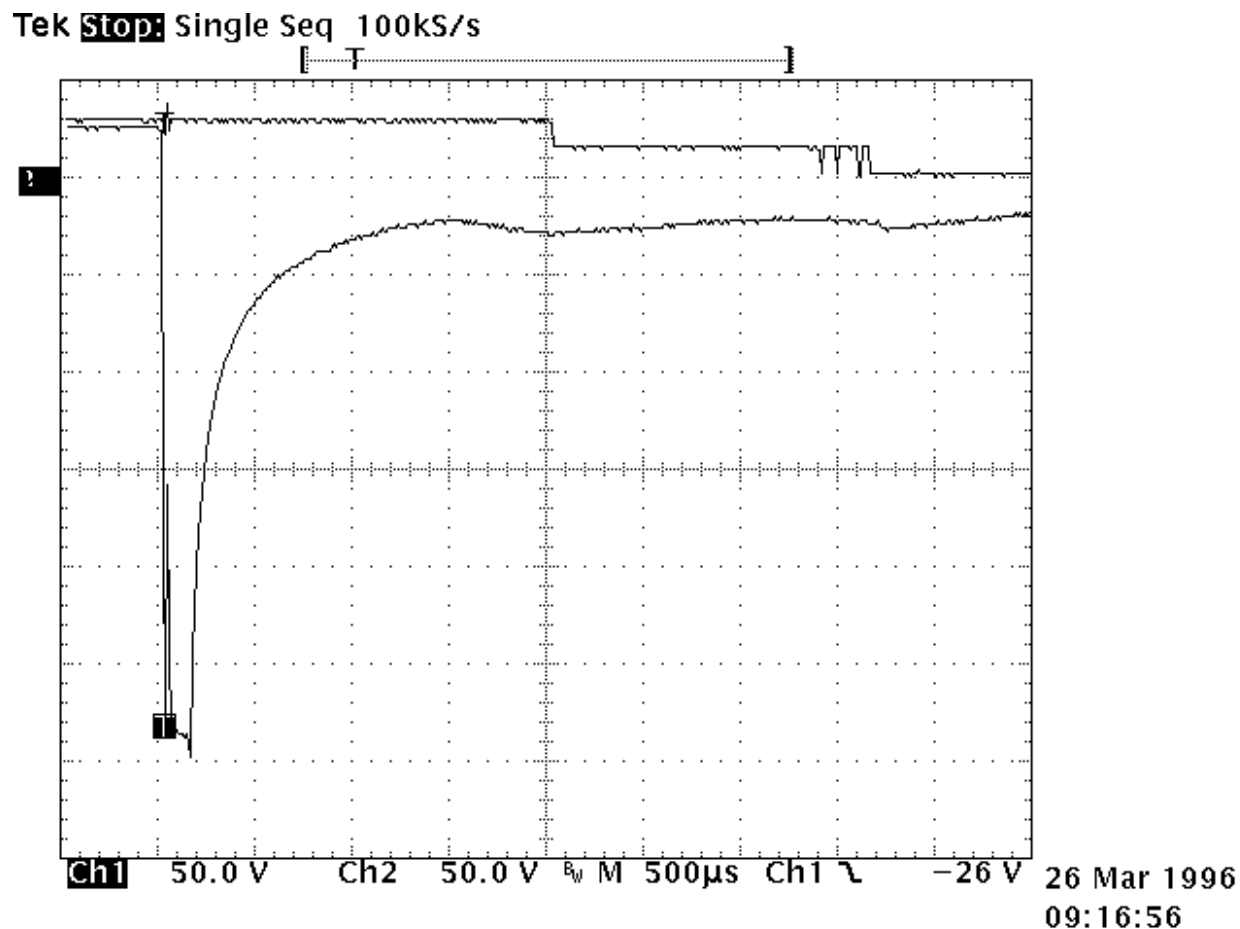
Operating times are as follows:
Time to start the movement 1.5ms
Total motion time 2.3ms
Transfer time 1.4ms

Contact State

Tek Stop: Single Seq 100kS/s

Ch1 50.0 V   Ch2 50.0 V ᴮ_w M 500µs Ch1 ⅃   -26 V   26 Mar 1996
                                                               09:16:56

Types of suppressors:

Passive devices.

<u>The resistor capacitor circuit</u>

It eliminates the power dissipation problem, as well as fast voltage rises. With a proper match between coil and resistor, approximate capacitance value can be calculated from:

$C = 0.02 \times T/R$, where

T = operating time in milliseconds
R = coil resistance in kiloOhms
C = capacitance in microFarads

The series resistor must be between 0.5 and 1 times the coil resistance. Special consideration must be taken for the capacitor inrush current in the case of a low resistance coil.

The record shown opposite is performed on the same relay as above. The operation time becomes:
- time to start the movement 2.3ms
- transfer time 1.2ms

The major difficulty comes from the capacitor volume. In our example of a relay with a 290 Ω coil and time delay of 8 ms, a capacitance value of C=0.5 uF is found. This non polarized capacitor, with a voltage of 63V minimum, has a volume of about 1cm^3. For 150V, this volume becomes 1.5 cm^3.


```
Tek Stop: Single Seq  100kS/s
```

Ch1 20.0 V   Ch2 50.0 V M 500µs Ch1 4 V   26 Mar 1996
09:19:03
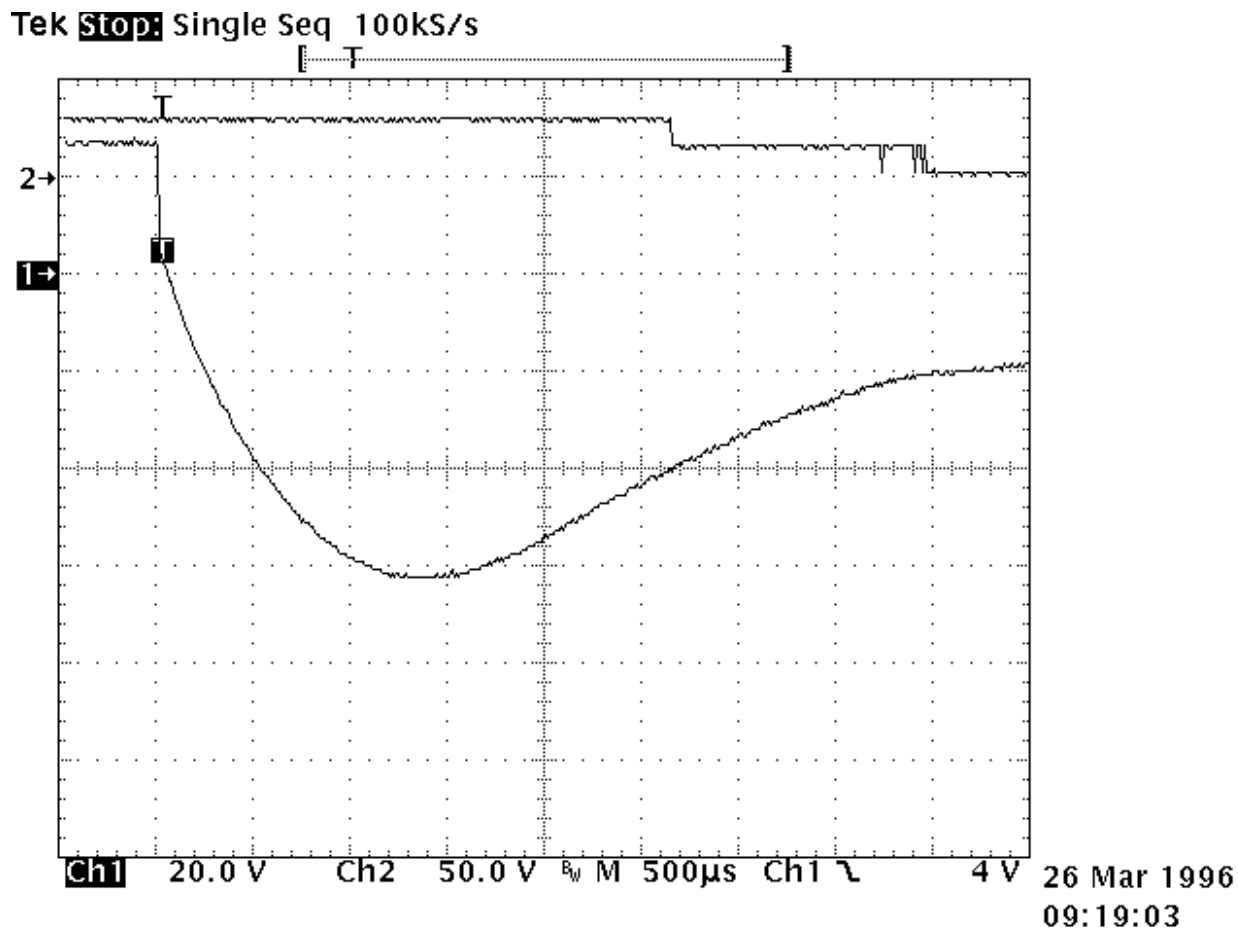
The bifilar coil

The principle is to wind on the magnetic circuit of the main coil a second coil shorted on itself. By a proper adaptation of the internal resistance of this second coil it is possible to find an acceptable equilibrium between surge voltage and reduction of the opening speed. To be efficient at fast voltage changes, the coupling of two coils must be perfect. This implies embedded windings. The volume occupied by the second coil reduces the efficiency of the main coil and results in higher coil power consumption. This method cannot be applied efficiently to products not specifically designed for this purpose.

The resistor (parallel with the coil)
For efficient action, the resistor must be of the same order of magnitude as the coil resistance. A resistor 1.5 times the coil resistance will limit the surge to 1.5 times the supply voltage. Release time and opening speed are moderately affected. The major problem is the extra power dissipated.

Semi-conductor devices

The diode

It is the most simple method to totally suppress the surge voltage. It has the major disadvantage of the higher reduction of contact opening speed. This is due to the total recycling, through the diode, of the energy contained in the coil itself. The following measurement is performed once again on the same relay. Operation times are given by the upper curve:

- time to start the movement 14ms
- transfer time 5ms

These times are multiplied by a coefficient from 4 to 8.
The lower curve shows the coil current. The increase prior to NO contact opening indicates that the contact spring dissipates its energy. At the opening time the current becomes constant as a result of practically zero opening speed.

Due to this kind of behavior, this type of suppression must be avoided for power relays. For small relays which have to switch low currents of less than 0.2 A, degradation of life is not that significant and the method may be acceptable.
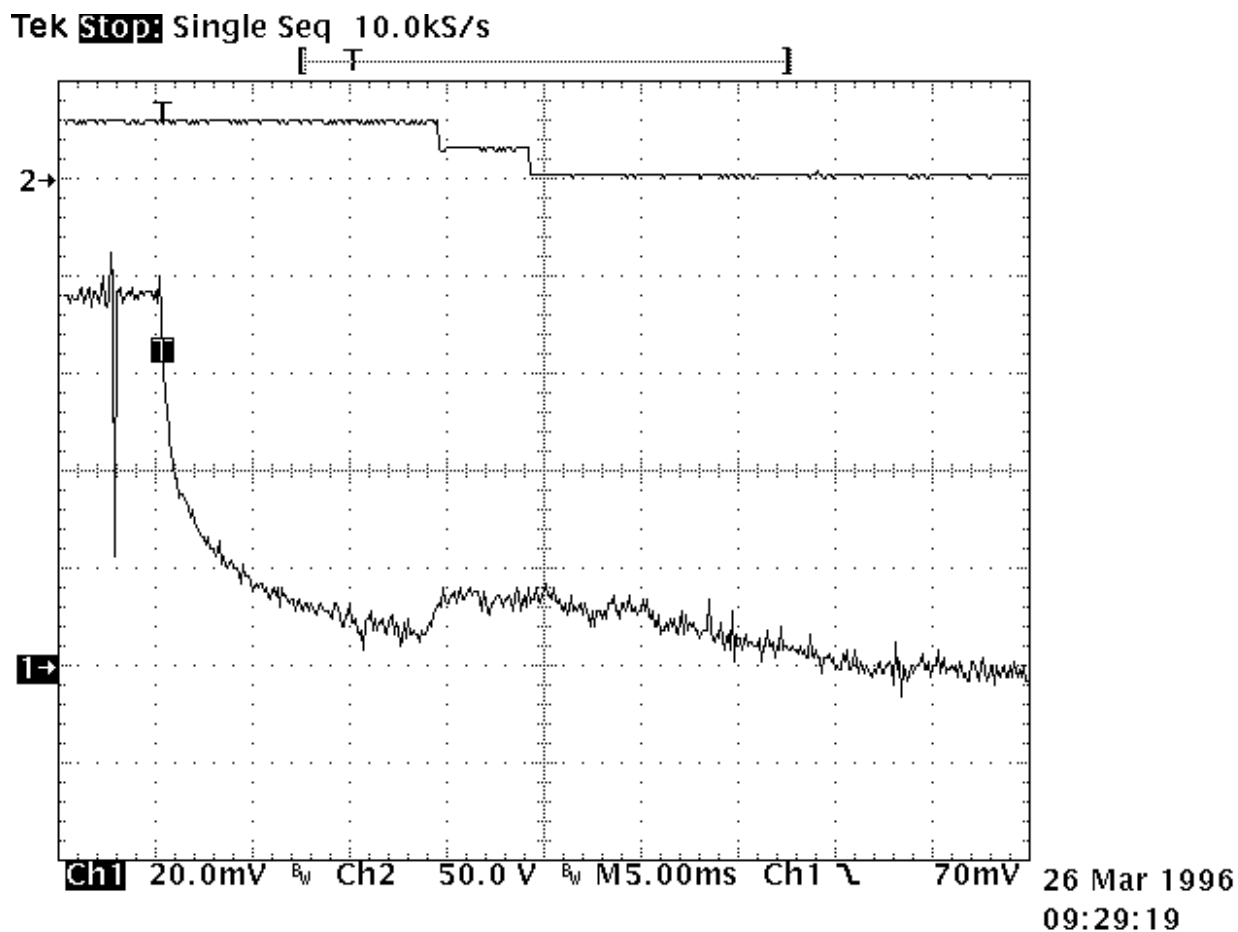
The diode + resistor network

It eliminates the inconvenience of the resistor alone, explained above, and it limits the action of a single diode. It is now preferred to used the diode + zener network.

The diode + zener network

Like the resistor, the zener allows a faster decurrent decay. In addition it introduces a threshold level for current conduction which avoids the recycling of energy released during contact movement.

The lower curve on the opposite record demonstrates those characteristics. Voltage limitation occurs at 42V. The two voltages spikes generated by internal movement are at lower levels than zener conduction. As a result, no current is recycled in the coil.

The opening time phases are as follows:
- time to start the movement 2.6ms
- total motion time 2.4ms
- transfer time 1.4ms

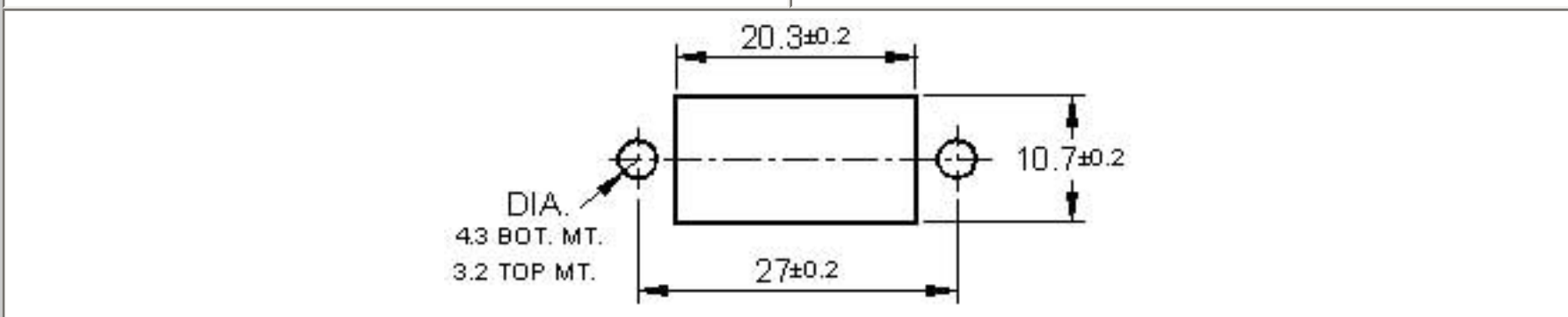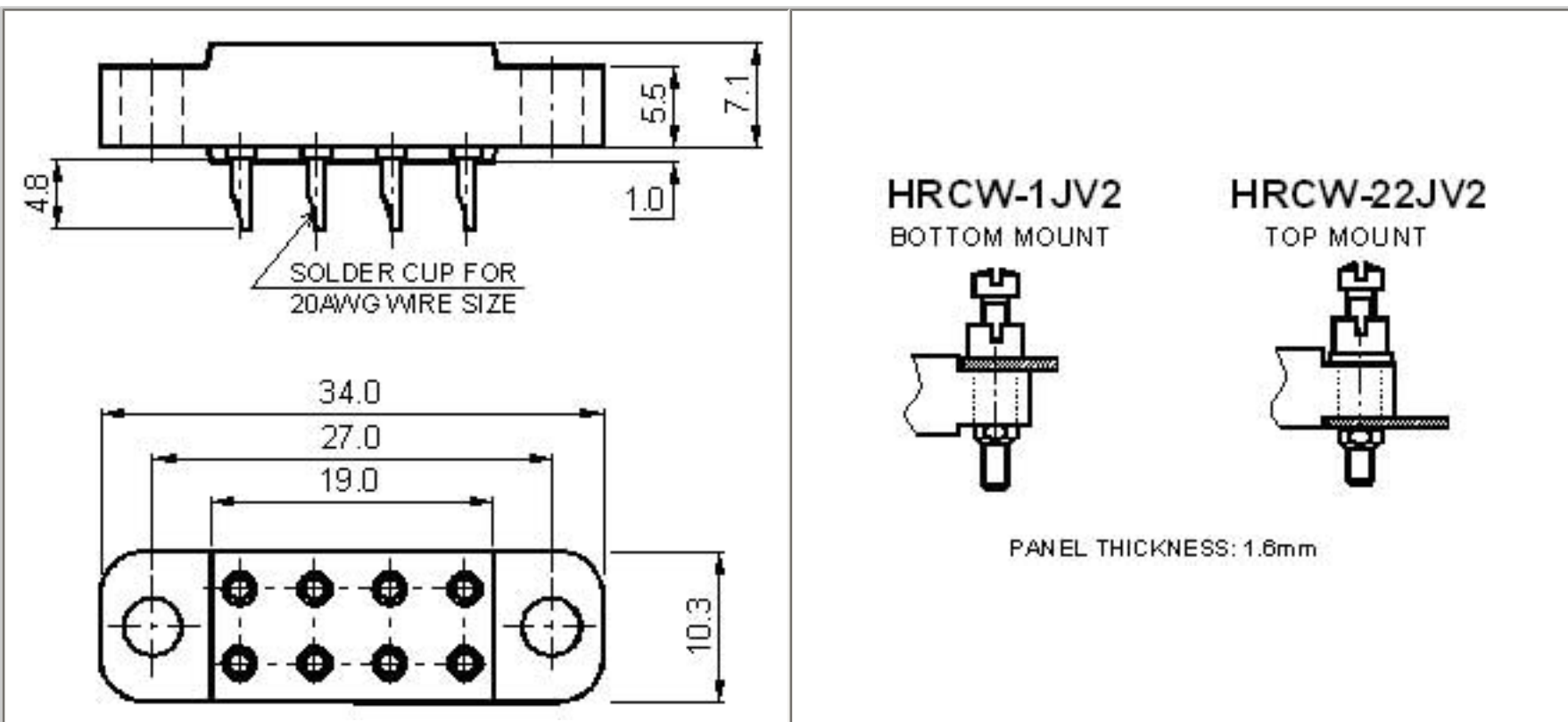The release time is slightly increased. The contacts' opening speed remains unchanged.
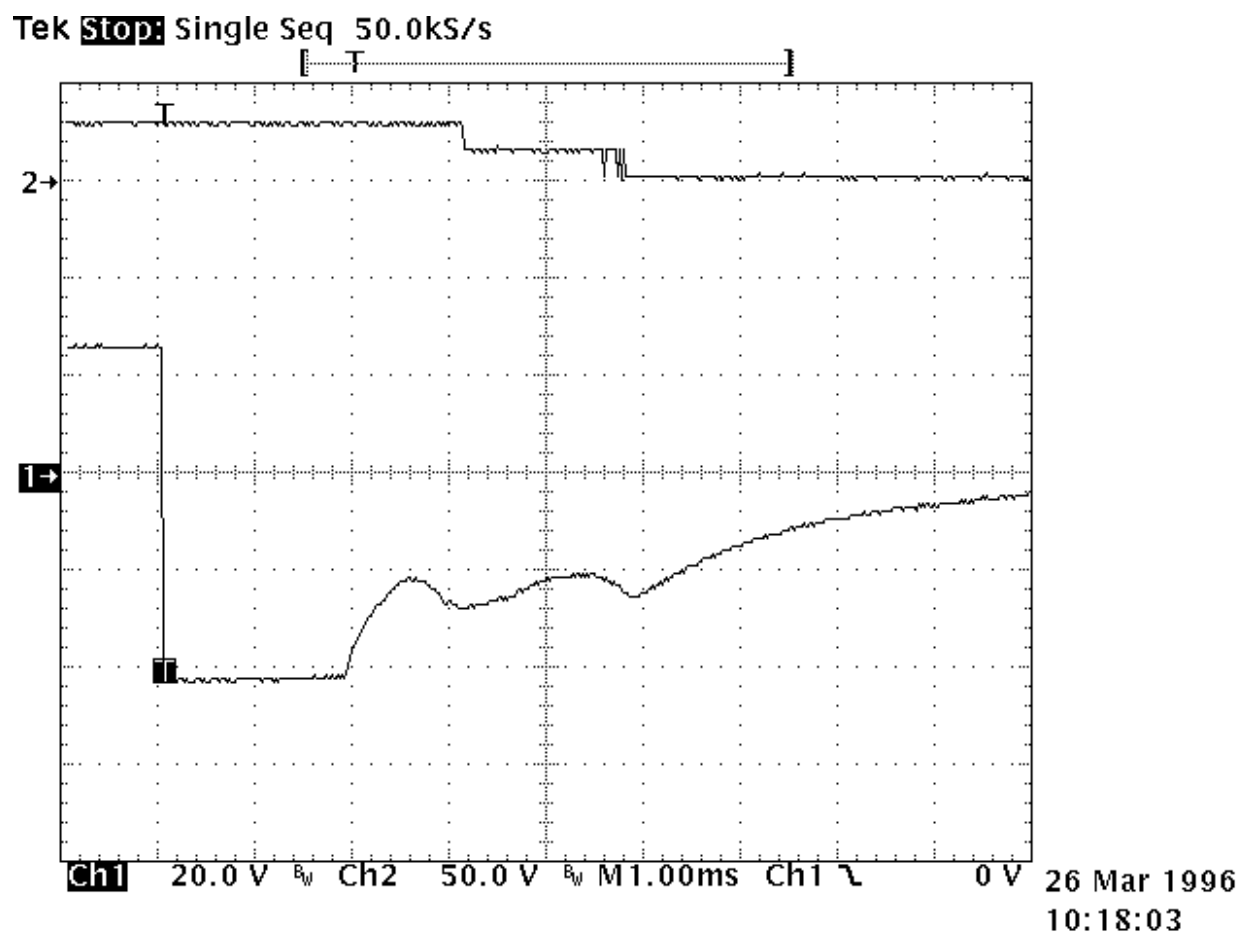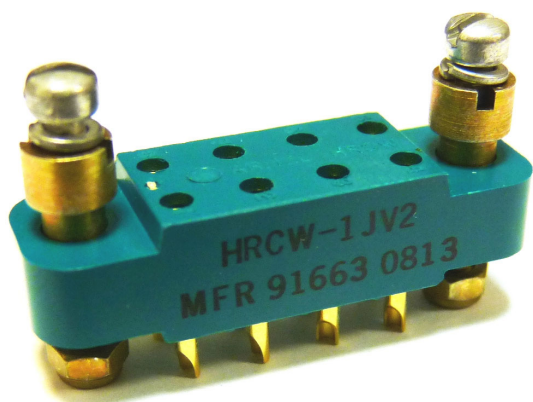
BASIC SOCKET SERIES DESIGNATION FOR:

SERIES F250, F257, W260, GP5, and 144

MEETS THE REQUIREMENTS OF:

MIL-S-12883

DIMENSIONS

SOLDER CUP FOR 20AWG WIRE SIZE

HRCW-1JV2 BOTTOM MOUNT

HRCW-22JV2 TOP MOUNT

PANEL THICKNESS: 1.6mm

DIA.
4.3 BOT. MT.
3.2 TOP MT.

GENERAL CHARACTERISTICS

Supplied with mounting hardware.	
Temperature range	-65°C to +125°C
Weight	10 grams
Dielectric Strength at sea level	1500 Vrms / 50 Hz Minimum
Gold plated contact per MIL-G-45204	
Dallyl phthalate, glass-fiber filled per MIL-M-14	

Data sheets are for initial product selection and comparison. Contact Leach International prior to choosing a component.
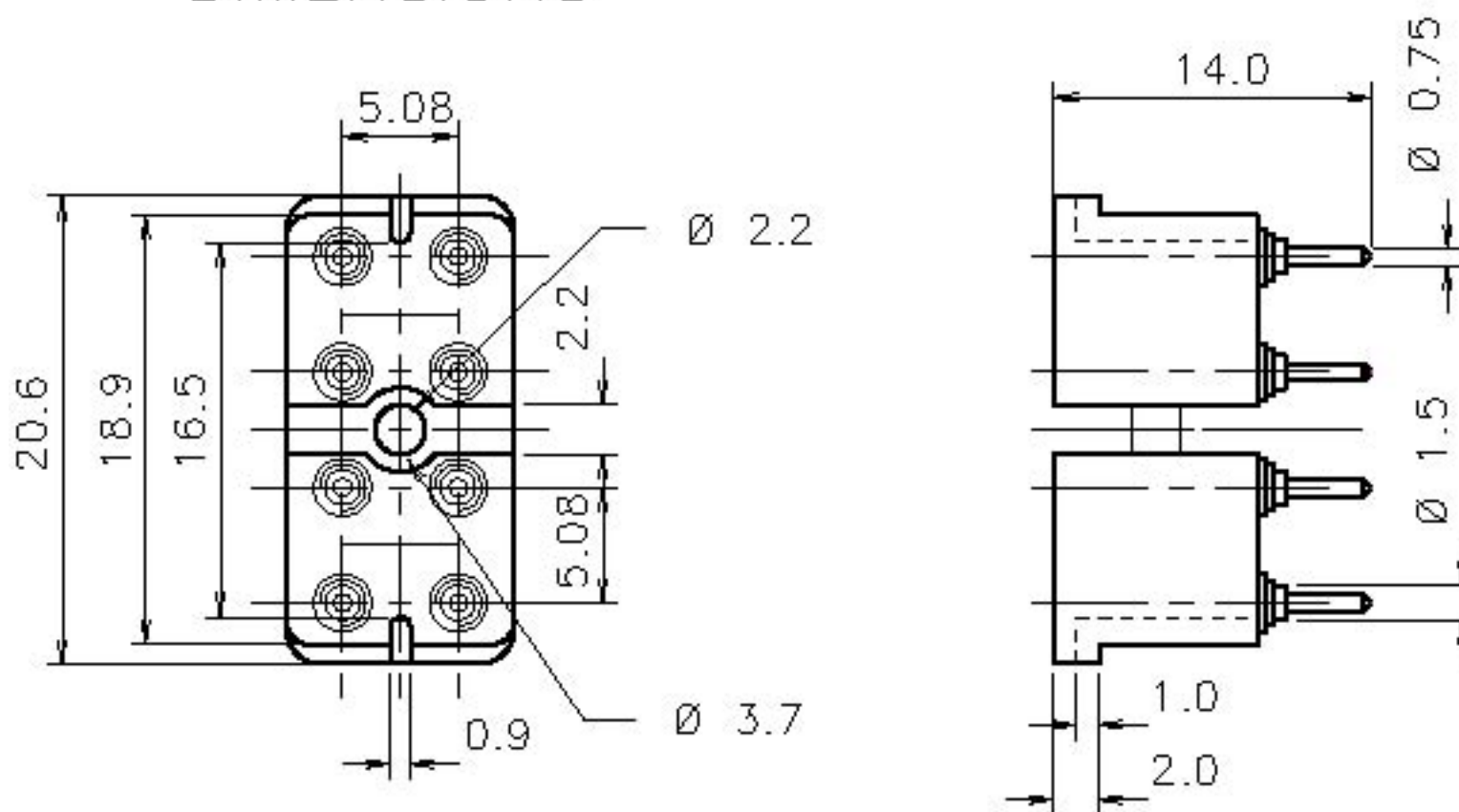
ENGINEERING DATA SHEET
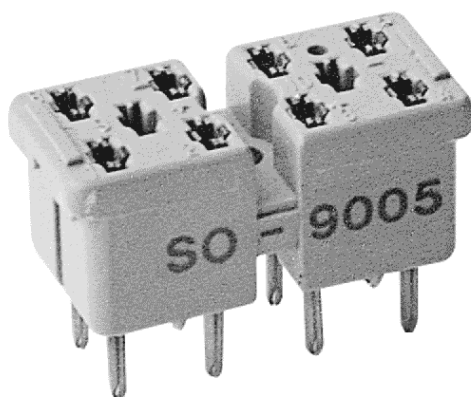
BASIC SOCKET SERIES DESIGNATION FOR:

Series F250, F257, W260, WB260

MEETS THE REQUIREMENTS OF:

MIL-DTL-12883

DIMENSIONS

GENERAL CHARACTERISTICS

Temperature range	-65°C to +125°C
Weight	10 grams
Terminal designations	On coupling face
Insulation resistance	1200 M Ω
Contact resistance	2 mΩ

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